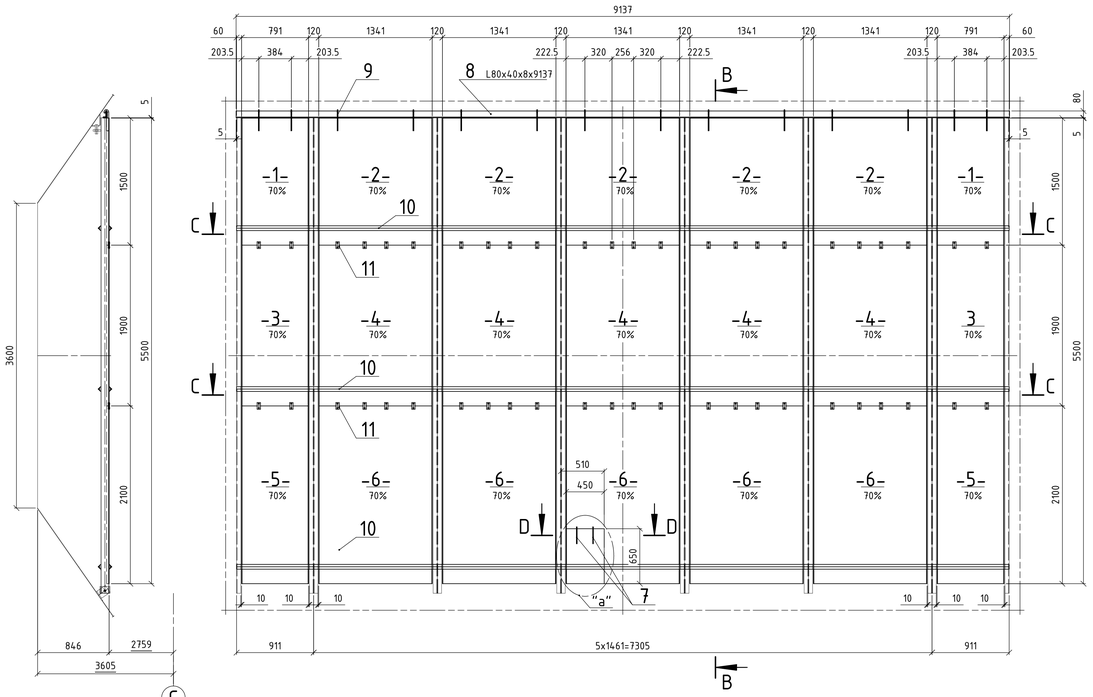
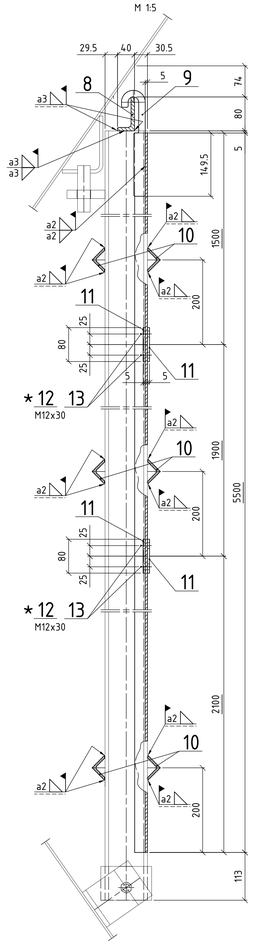
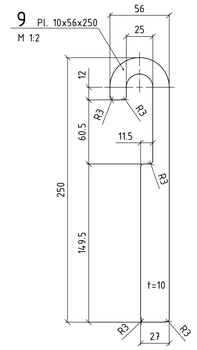
## A–A
M 1:25



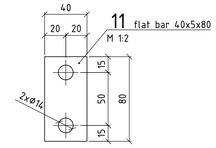

## B–B
M 1:5



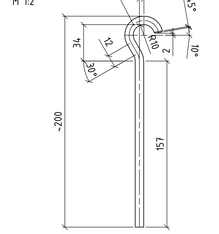

## 9 Pl. 10x56x250
M 1:2



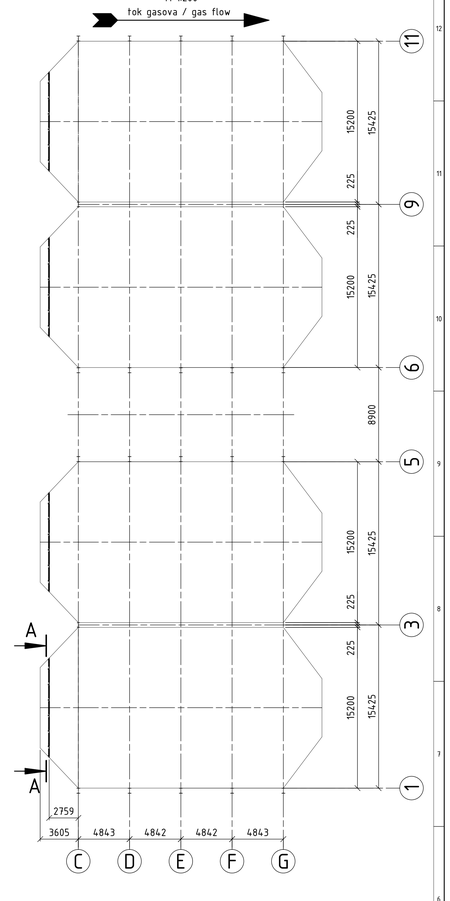

## 11 flat bar 40x5x80
M 1:2



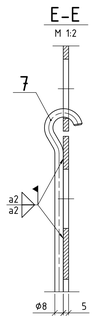

## 7 round bar Ø8x225
M 1:2



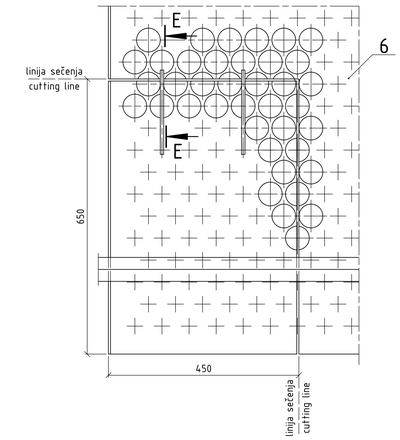

## Opšti raspored / General Arrangement
M 1:200



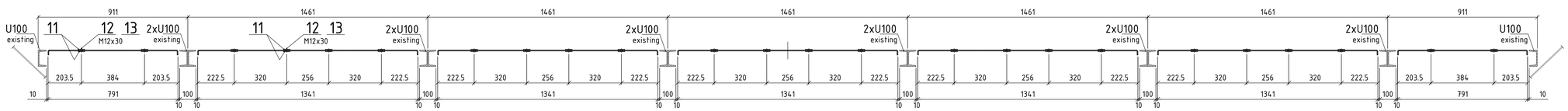

## E–E
M 1:2



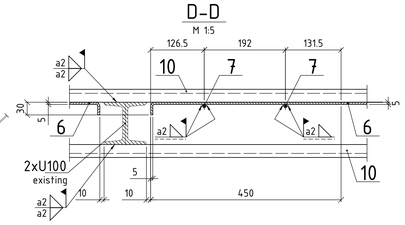

## a
M 1:5



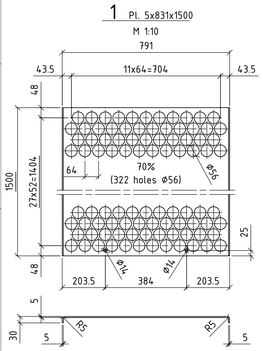

## C–C
M 1:10



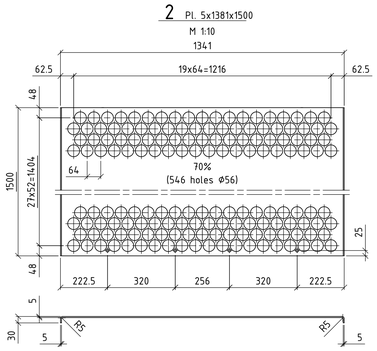

## D–D
M 1:5



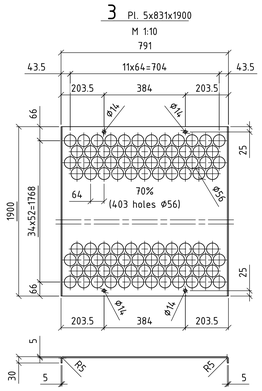

## 1 Pl. 5x831x1500
M 1:10



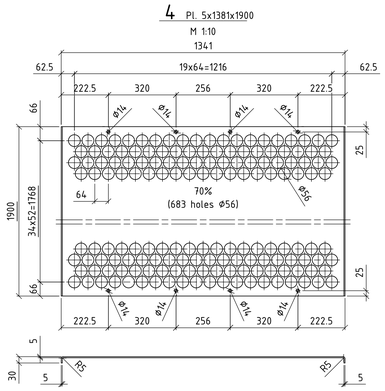

## 2 Pl. 5x1381x1500
M 1:10



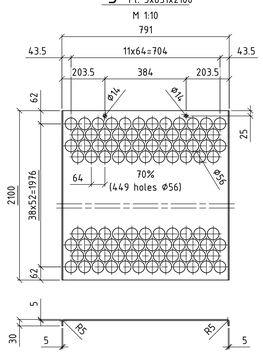

## 3 Pl. 5x831x1900
M 1:10



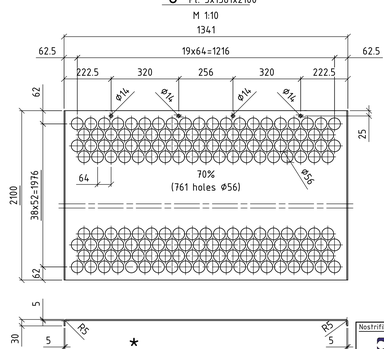

## 4 Pl. 5x1381x1900
M 1:10




## 5 Pl. 5x831x2100
M 1:10




## 6 Pl. 5x1381x2100
M 1:10




"AS BUILT"
acc. Rev.01: 24.04.2012

| Rev. | Datum/Date | Izmena/Modifications | Radio | Provereno/Checked | Odobreno/Approved |
|---|---|---|---|---|---|
| 01 | 24.04.2012 | Prevod naziva crteža/Title block, language modified | Raic | AMU | 24.04.12–DSK |
| 00 | 13.02.2012 | Prvo izdanje / First issue | Raic | AMU | 17.02.12–DSK |

JP "ELEKTROPRIVREDA SRBIJE"
PD "TE Nikola Tesla" d.o.o. Obrenovac
Ogranak: TENT B

Nikola Tesla B1

KONZORCIJUM/*CONSORTIUM*
Hamon Environmental GmbH
ZK-TERMOCHEM

E–Filter/ESP

DISTRIBUCIJA GASA I U DIFUZORU

GAS DISTRIBUTION I IN RAW GAS HOOD

21A137–2615–000
Br. Crteža/*Drawing no.*

01/01 Strana/*Sheets*
01 Rev.

1:25 Razmera/*Scale*
4x kol. masa/*qty.* – sup./*spp.*
Uradili/*Execution*
A0 Format

all screws & nuts are to lock by tack weld
nakon montaže privariti vijke i navrtke
*

Kvalitet zavarenog spoja prema QA – i QA-Plan prema porudžbini
Sva priprema zavara za spojeve u radionici i na gradilištu mora biti pripremljena u radionici.
Priprema spojeva prema DIN EN 29692

Opšta tolerancija:
Konstrukcija od zavarenih limova: DIN EN ISO 13920 – klasa B / E
montažne čelične komponente: DIN 18203 – 2
Mehanički rađni delovi: DIN ISO 2768 – klasa m / K
Rupe za zavrtnjeve: Rupe za zavrtnjeve ±1.0 mm

Nostrifikacija/Nostrification:

Welding quality according to QA- and QA-Plan related to order
All welding preparation for workshop and site welds have to be prepared in the workshop.
Joint preparation to DIN EN 29692

General Tolerances:
Welded plate constructions: DIN EN ISO 13920 – class B / E
prefabricated steel components: DIN 18203 – 2
Mechanically worked parts: DIN ISO 2768 – class m / K
Connecting flanges: Hole axis and distance ±1.0 mm

DIMENZIJE MORAJU BITI PROVERENE PRE IZRADE! DIMENSIONS HAVE TO BE CHECKED BEFORE MANUFACTURING!
DIMENZIJE NISU VALJANE ZA IZRADU! DIMENSIONS NOT VALID FOR FABRICATING!
KVALITET POVRŠINE PREMA DIN EN ISO 1302 SURFACE QUALITY ACC. DIN EN ISO 1302
OVO LICA NE TESTIRATI PRE ZAVRŠNOG KONTROLNOG PREGLEDA! DO NOT TEST THESE SURFACES BEFORE FINAL INSPECTION!

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