

522.67.105.

Technical drawing of a mechanical assembly, likely a pump or valve component, showing a cross-section and a top view. The drawing includes dimensions and callouts for various parts.

**Dimensions:**

- Overall length: 151.7  $\pm 0.05$
- Top flange thickness: 4.5
- Top flange outer diameter:  $\phi 159$
- Top flange inner diameter:  $\phi 114.5$
- Top flange hole diameter:  $\phi 24.95$
- Top flange hole position:  $\phi 23.9$
- Top flange hole diameter:  $\phi 25 \pm 0.06$
- Top flange hole position:  $\phi 25.15$
- Top flange hole diameter:  $\phi 62$
- Top flange hole position:  $\phi 159$
- Top flange hole diameter:  $\phi 18 \pm 0.05$

**Callouts:**

- 1: Top flange
- 2: Top flange hole
- 3: Top flange hole
- 4: Top flange hole
- 5: Top flange hole
- 6: Top flange hole
- 7: Top flange hole
- 8: Top flange hole
- 9: Top flange hole

**Assembly Details:**

- Tube  $\phi 151.7 \pm 0.05$
- Alésage (Bore)
- Top flange hole diameter:  $\phi 24.95$
- Top flange hole position:  $\phi 23.9$
- Top flange hole diameter:  $\phi 25 \pm 0.06$
- Top flange hole position:  $\phi 25.15$
- Top flange hole diameter:  $\phi 62$
- Top flange hole position:  $\phi 159$
- Top flange hole diameter:  $\phi 18 \pm 0.05$

**Material Specifications:**

- 570  $\pm 0.2$
- 576  $\pm 0.4$
- 596  $\pm 0.2$

Poz.	Naziv	Broj komada	Materijal	Broj crteža	Napomena
01	Cev	1	Č.1212		Bešavna, cinkovana
02	Kučiste ležaja	2	Č.0148		
03	Osovina	1	Č.1531		Poboljšana 90daN/mm <sup>2</sup>
04	Poklopac	2	Č.0148	521.35.020.	Cinkovan
05	Zaptivka	2	Guma	521.35.017.	75Sh (tvrdoće)
06	Segerov prsten	2	Č.4230		Ø25x1,2mm
07	Zaptivka	2	Poliamid	521.35.007.	
08	Ležaj	2	SKF 6305		
09	Štitnik	2	Poliamid	521.35.010.	